# **Ultrasonic Testing Machine** Transducers, Arrays & Capabilities

SENSORSCAN®

Sensor Networks, Inc is a Pennsylvania-based technology company specializing in the design and fabrication of industrial ultrasonic transducers and tooling for demanding in-line test and inspection applications. Our offerings include conventional single-element and phased-array transducers used in industrial, factory floor settings for testing machine applications including:

- **Tube and Bar** including SAW Spiral, Longitudinal, ERW, Full Body Seamless and Girth Weld
- ROWA & Tanks

- Plate
- Rail/Wheel
- Composite Material



## **Testing Machine Transducer Specifications**

Ultrasonic testing machines are offered by many Original Equipment Manufacturers (OEMs) to cover a wide variety of inspection applications including tube and bar, plate, rail wheel and composites testing. This in turn requires transducers with a wide variety of physical and performance specifications. Sensor Networks specializes in offering OEM-equivalent testing machine transducers, including new make and repair of existing transducers. Whether a one-for-one replacement or system upgrade, SNI can help.

### **Common Specifications Met**

- Type: Linear, Curved Linear, Matrix, Dual Matrix, Internal Wedge, Bi-Curved, Annular, Segmented Annular, Daisy
- Frequency: 0.5MHz 10MHz
- 1-256+ Number of Elements
- Pitch & Elevation
- Cable Length up to 50 meters

- Cable Jacket: PU, PVC, Protective options: Tygon Tube, metal jacket, plastic conduit
- Connector: IPEX, ZPAC, Hypertronics, ITT CANNON, 78 Dsub, Glenair, and more.
- Standard and Custom Cases
- Immersion, Contact, Bubbler, Wedge Mount

### Vertically Integrated, In-House Capabilites

#### CIVA Modeling

• Acoustic beam modeling and delay-law calculation for conventional and phased arrays

#### SolidWorks to CAM & 5-Axis CNC

- Parametric 3D CAD
- Mechanical properties modeling

#### Machine Shop

- CAD/CAM
- 5-Axis CNC mill, CNC lathe

#### **Application Development**

- Acoustics, fixturing, instrument set-up
- Rapid prototyping

#### **Ceramic Shop**

- Proprietary composite design
- Dicing saw, backgrinder

#### Support

- Decades of experience in UT and test machine technical support
- Documentation and certifications

#### In-house design-build means faster turn-around times



### Tube & Bar

Common Arrays Used ...... Curved Linear, Linear, Matrix, Dual Matrix



7MHz | 128 element | Curved Linear 0.75mm Pitch | 12mm Elevation



10MHz | 82 element | Curved Linear 0.515mm Pitch | 10mm Elevation



2.25MHz | 168 element Linear Array 0.75mm Pitch | 12mm Elevation

5MHz | 92 element Curved Linear 0.6mm Pitch | 12mm Elevation

4MHz | 128 element Curved Linear 0.49mm Pitch | 11mm Elevation



### Composite

#### Common Arrays Used

Curved Linear Matrix Dual Matrix



Annular Dual Frequency Outer - 1MHz 25.4mm<sup>ø</sup>x12.5mm<sup>ø</sup> Center - 5MHz 9.5mm<sup>ø</sup>



3.5MHz | 64 element Linear Array | 0.787mm Pitch 6.35mm Elevation



5MHz | 64 element | Linear Hardwater 1.27mm Pitch | 8mm Elevation

Plate

#### Common Arrays Used

Linear Matrix Multi-Single Element Paintbrush



10MHz | Single Element | Paintbrush Cylindrical Focus



4MHz | 1 Transmit (52.3mm) 4 Receive (13.3mm)

### Rail/Wheel

#### **Common Arrays Used**

Linear Matrix Dual Matrix



5MHz | 128 element | Linear Array 0.73mm Pitch | 10mm Elevation



3.5MHz | 64 element | Linear Array 1mm Pitch | 7mm Elevation



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